

E I DUPONT DE NEMOURS & CO INC

ENGINEERING POLYMERS, CHESTNUT RUN PLAZA, PO BOX 80713, WILMINGTON DE 19880-0713

101(r9), 101F(r9), 101L(r9), E101(r9), E101L(r9)

Polyamide 66 (PA66), "Zytel", furnished as pellets

Color	Min Thk (mm)	Flame Class	HWI	HAI	RTI Elec	RTI Imp	RTI Str
ALL	0.4	V-2	4	2	-	-	-
	0.71	V-2	4	0	130	75	85
	1.5	V-2	3	0	130	75	85
	3.0	V-2	2	0	130	75	85

Comparative Tracking Index (CTI):0

Dielectric Strength (kV/mm):13

High-Voltage Arc Tracking Rate (HVTR):0

Dimensional Stability (%):-

Inclined Plane Tracking (IPT):-

Volume Resistivity (10^x ohm-cm):14

High Volt, Low Current Arc Resis (D495):6

(r9) -Virgin and regrind up to 50% by weight inclusive, have the same basic material characteristics for ALL colors down to 0.71mm. For thickness 0.40mm to 0.70mm the same basic material characteristics exist with the exception of generic RTIs for all properties and Regrind exceeding 25% is limited to V-2 Flammability for WT, RD, BK.

NOTE -(1) Material designations that are color pigmented may be followed by suffix letters and numbers. (2) Material designations may be prefixed by "ZYT" for Zytel or "MIN" for Minlon or "DEL" for Delrin or "CRA" for Crastin or "RYN" for Rynite or "ETPV" for ETPV or "SOR" for Sorona grades.

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

Report Date: 1996-07-29

Last Revised: 2016-02-08

IEC and ISO Test Methods

Test Name	Test Method	Units	Thk (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	0.4	V-2 (ALL)
			0.71	V-2 (ALL)
			1.5	V-2 (ALL)
			3.0	V-2 (ALL)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	C	0.4	960
			0.71	960
			1.5	960
			3.0	960
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	C	0.4	900
			0.71	725
			1.5	750
			3.0	800
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m ²	-	-
ISO Izod Impact	ISO 180	kJ/m ²	-	-
ISO Charpy Impact	ISO 179-2	kJ/m ²	-	-